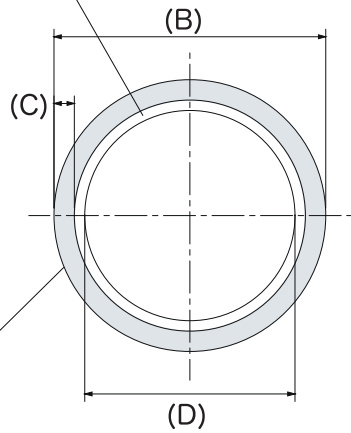
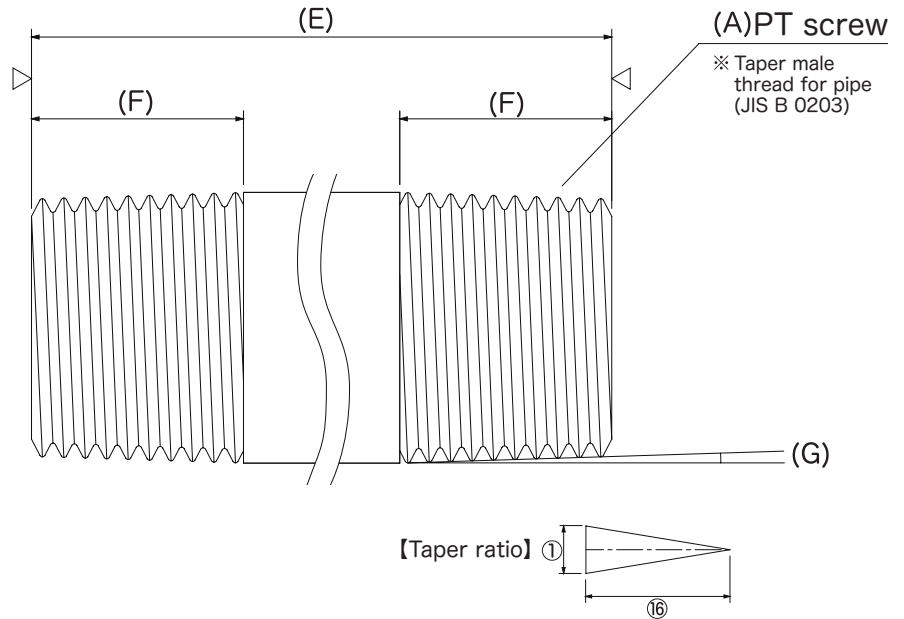


Hard vinyl chloride resin

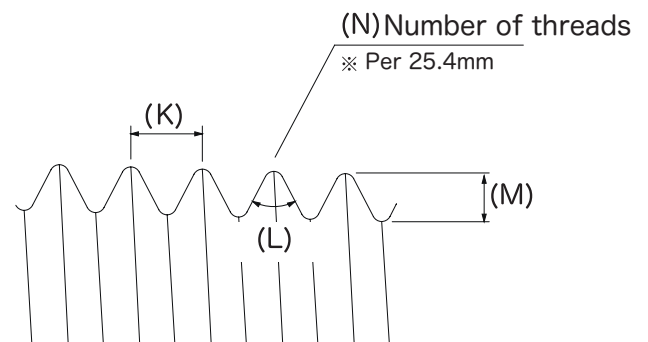
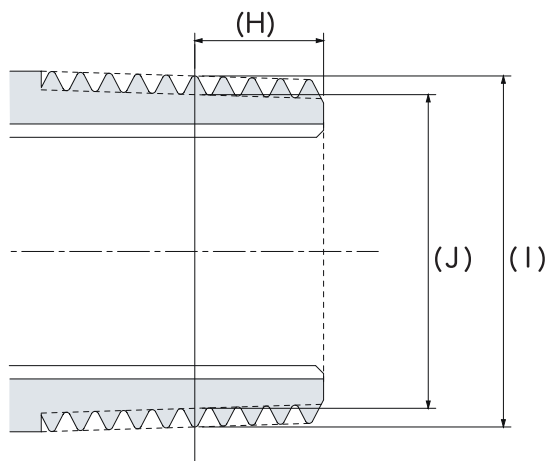
※JIS K6742



Primary anti-rust coating



【Detailed view of screw】



※ Dimensional unit is mm

A	Size	15A	20A	25A	32A	40A	50A	65A	80A	100A	125A	150A
B	Outer diameter(Φ)	21.7	27.2	34.0	42.7	48.6	60.5	76.3	89.1	114.3	139.8	165.2
C	Thickness(t)	2.8	2.8	3.2	3.5	3.5	3.8	4.2	4.2	4.5	4.5	5.0
D	Inner diameter(Φ)	13.1	18.6	24.6	32.7	38.6	49.9	64.9	76.7	101.3	126.8	150.2
E	Short nipple dimensions	34	38	42	50	50	58	70	78	90	103	103
F	Screw dimensions	16.5	18.5	20.5	24.5	24.5	28.5	34.5	38.5	44.5	50	50
G	Taper angle	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°	1.7899°
H	Effective thread size	8.16	9.53	10.39	12.7	12.7	15.88	17.46	20.64	25.4	28.58	28.58
I	Effective diameter(Φ)	20.955	26.441	33.249	41.91	47.803	59.614	75.184	87.884	113.03	138.43	163.83
J	Effective valley diameter(Φ)	18.631	24.117	30.291	38.952	44.845	56.656	72.226	84.926	110.072	135.472	160.872
K	Screw pitch	1.8143	1.8143	2.3091	2.3091	2.3091	2.3091	2.3091	2.3091	2.3091	2.3091	2.3091
L	Thread angle	55°	55°	55°	55°	55°	55°	55°	55°	55°	55°	55°
M	Thread height	1.162	1.162	1.479	1.479	1.479	1.479	1.479	1.479	1.479	1.479	1.479
N	Number of threads	14	14	11	11	11	11	11	11	11	11	11